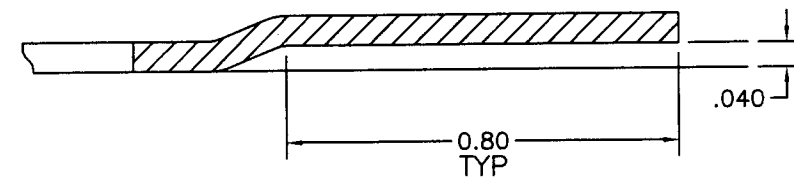
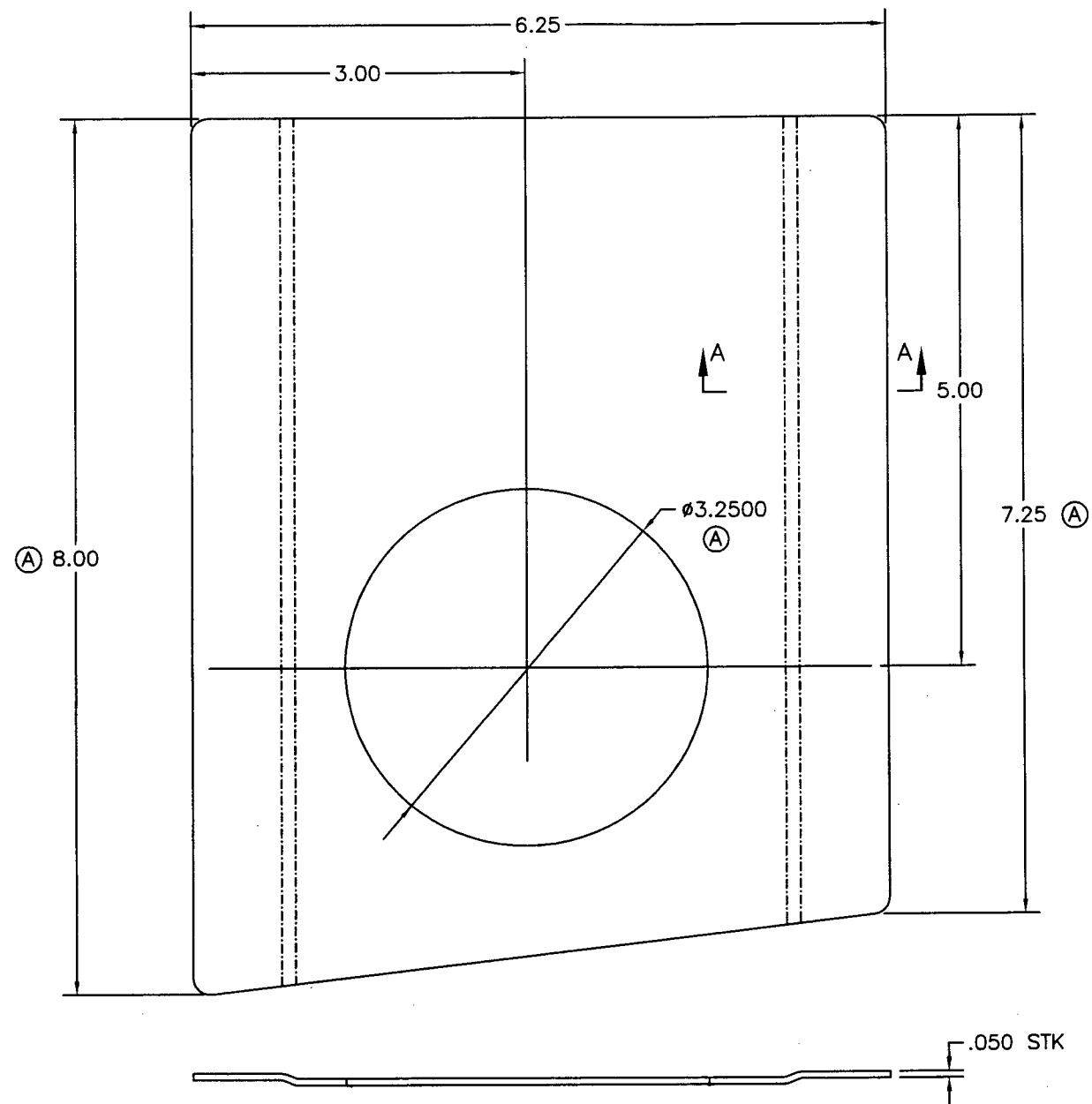


REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
A	JRM	12/15/95	INCORPORATED EO'S-A1, A2, A3	P. SCHWARTZ	3/21/96
				96.014	3/21/96
				96.015	3/21/96
				96.016	3/21/96



SECTION A-A 412
JOGGLE DETAILS (A)
SCALE 4:1

20528-301-042-001 DOUBLER

- 2 PRIME IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4004, BOTH SIDES.
- 1 CONVERSION COATING PER MIL-C-5541E CLASS 1A.

NOTE:

20528-301-042-001				L/H DOUBLER		0.050"		6061-T6 (A)		QQ-A-250/11 (A)	
PART NO.				NAME		STOCK SIZE		MATERIAL		MATL.SPEC	
NO. REQ'D PER ASSY											
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.				UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2"		DFTSMN		M. Lovett		12/1/93	
						CHECK					
						STRESS					
						PROJ. ENGR.					
						HEAT TREAT					
FINISH											
DASH NO.		REQ'D PER ASSY		NEXT ASSEMBLY		MDL		TITLE DOUBLER, MAIN BEAM			
-001		1		20528-301-041				DWG. SIZE C SCALE 1:1		DWG. NO. 20528-301-042	
								Era Aviation, Inc.		REV. A	